

LOOKS LIKE LACA
FEELS LIKE SILK

FlexiLam
LACCA TOUCH COLLECTION

HIGH TECH
SURFACE
YOUR BEST
MATCH

www.cpitegus.com.br

FlexiLam

APPLICABLE TECHNICAL NORMS		
ATTRIBUTE	NORM	RESULT
FASTNESS TO LIGHT	DIN EN 15187	06 to 08
YELLOWING	DIN EN 15188	06 to 08
SCRATCH RESISTANCE	UNI EN 15186:2011, met.B	1N - 2 N
ABRASION RESISTANCE	UNI EN 15185:2011	800 cycles
STAIN RESISTANCE	EN 12721	04 to 05
THERMAL SURFACE RESISTANCE	EN 12722	04 to 05

PRODUCT OPTIONS - FLEXLAM			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
FL120	0,114 mm ± 0,133 mm	Woodgrains: 16 mm - 1.000 mm	500
FL180	0,154 mm ± 0,180 mm		500
FL220	0,190 mm ± 0,238 mm		500
FL280	0,214 mm ± 0,252 mm	Black / White: 16 mm - 2.000 mm	500
FL330	0,248 mm ± 0,300 mm		400
FL400	0,324 mm ± 0,377 mm		300

FINISHES








Easy to wrap all shapes of profiles with excellent surface resistance.

Developed specially to attend the needs of door industry, combining the best properties of different materials (CPL, PVC, Finish foil) in one product.

Can be used for door set (prehung doors) production, for doors and profiles, as well for profiles covering.

HIGHLIGHTS

-  PERFECT MATCH FOR DOORS AND FRAMES
-  PERFECT COLOR MATCH FROM FOIL OR HPL
-  EXCELLENT SURFACE RESISTANCE
-  EXCELLENT WATER RESISTANCE
-  EASY TO WRAP ALL KINDS OF PROFILES
-  EXCELLENT ADHESION TO HOT MELT AND OTHER ADHESIVES
-  OFFERS A LARGE RANGE OF TEXTURES TO GIVE THE NATURAL TOUCH OF THE OPEN GRAINS LIKE REAL WOOD
-  POSSIBILITY OF RECOATING/REFINISHING IN CASE OF SURFACE DAMAGE
-  DEVELOPMENT OF CUSTOMIZED COLORS IN SMALL MOQ (2000m²)
-  A LARGE RANGE OF THICKNESS (0,12 | 0,18 | 0,22 | 0,25 | 0,30mm)
-  POSSIBILITY TO WORK WITH ANY KIND OF SUBTRACT (SOLID WOOD, MDF, PARTICLE BOARD, WPC)

THE COMPANY

Our success is based on versatility, creativity and high technical capacity.

With a unique corporate culture and passion for work, we are 40 years in the market with an industrial area of 20,000m². Since the beginning we act as manufacture producers of edge banding and melamine foil, which makes us one of the first companies in the world to produce melamine edges.


We supply more than 40 countries, including the most demanding markets as Europe, United States and Canada, and also the most competitive ones as China and India.

Our technical expertise over all those years has allowed us to create innovative products for customers in the furniture and construction industry, focused in the segments of furniture doors, frames, laminate floors, ceilings and wall coverings.

A UNIQUE
COMBINATION OF
RESISTANCE AND
FLEXIBILITY

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HIGH RESISTANCE TO ABRASION
IN A FLEXIBLE PRODUCT

FlexWalk

HIGH TECH
SURFACE
YOUR BEST
MATCH

www.cpitegus.com.br

FlexWalk

APPLICABLE TECHNICAL NORMS		
ATTRIBUTE	NORM	RESULT
FASTNESS to light	DIN EN 15187	06 to 08
YELLOWING	DIN EN 15188	06 to 08
SCRATCH RESISTANCE	UNI EN 15186:2011, met.B	2 N
ABRASION RESISTANCE	UNI EN 15185:2011	2.000 cycles
STAIN RESISTANCE	EN 12721	04 to 05
THERMAL SURFACE RESISTANCE	EN 12722	04 to 05





MELAMINE FOIL - FW LINE			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
FW 180	0,191 mm ± 0,0185 mm	16mm - 1.000 mm	500
FW 240	0,260 mm ± 0,0182 mm	16mm - 1.000 mm	500

FINISHES



High flexibility with excellent surface properties and high abrasion resistance for flooring transition accessories wrapping. Flexwalk combines excellent flexibility with high abrasion resistance, becoming the best choice for wrapping laminate flooring accessories. Perfect color match between the floor and skirtings.

HIGHLIGHTS

-  ABRASION > 2.000 CYCLES
-  MUCH MORE FLEXIBLE THAN CPL
-  EXCLUSIVE DEVELOPMENTS AND PRODUCTIONS FOR SMALL MOQ
-  CUSTOMIZED COLOR MATCH BETWEEN FLOOR AND SKIRTINGS

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A modern kitchen featuring a grey countertop with a stainless steel sink and a copper faucet. Below the countertop are orange cabinets with a grid pattern. A wire basket filled with lemons sits on the counter. In the background, there are dining chairs and a window. Three white spherical pendant lights hang from the ceiling.

HIGH RESISTANCE WITH
FLEXIBILITY AND VERSATILITY

FlexForma

HIGH TECH
SURFACE
YOUR BEST
MATCH

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FlexForma

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ABRASION RESISTANCE	UNI EN 15185:2011	500 cycles
STAIN RESISTANCE	EN 12721	04 to 05
THERMAL SURFACE RESISTANCE	EN 12722	04 to 05

MELAMINE FOIL - FX LINE			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
FX 120	0,120 mm ± 0,0084 mm	Woodgrains: 16 mm - 1.000 mm	500
FX 180	0,165 mm ± 0,0116 mm		500
FX 220	0,205 mm ± 0,0144 mm		500
FX 280	0,245 mm ± 0,0172 mm	Black / White: 16 mm - 2.000 mm	500
FX 330	0,248 mm ± 0,0173 mm		400
FX 400	0,310 mm ± 0,0217 mm		300

FINISHES




Total flexibility even in higher thickness

Flexiforma is a highly flexible melamine foil used for flat surfaces and profile wrapping for the furniture and construction industry. It can be used in a wide range of substrates: MDF, particle boards, solid wood, metal profiles, plastic profiles and WPC (wood plastic composite).

Flexibility and versatility are the main attributes of this product. It is an economical post-impregnated paper with excellent surface properties and high abrasion resistance.

HIGHLIGHTS

-  FULL FLEXIBILITY EVEN IN HIGH THICKNESS
-  EXCELLENT FASTNESS TO LIGHT
-  EXCELLENT ADHESION TO HOT MELT AND NO NEED OF PRIMER
-  6 DIFFERENT THICKNESS, FROM 0,12MM TO 0,35MM
-  MELAMINE SURFACE WITH EXCELLENT PHYSICAL AND CHEMICAL RESISTANCE
-  A LARGE RANGE OF TEXTURES TO GIVE THE NATURAL TOUCH AND LOOK AS THE REAL WOOD
-  CAN BE APPLIED IN VARIOUS SUBSTRATS: SOLID WOOD, FINGER JOINT WOOD, MDF, PARTICLE BOARDS, PVC AND WPC
-  EXCLUSIVE COLOR MATCHING FOR SMALL MOQs
-  POSSIBILITY OF RECOATING AND SELF-REFINISHING IN CASE OF SURFACE DAMAGE

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QUICK, ECONOMICAL AND FAST
PREPARATION FOR PAINTING

PrimerFoil

HIGH TECH
SURFACE
**YOUR BEST
MATCH**

www.cpitegus.com.br

PrimerFoil

APPLICABLE TECHNICAL NORMS		
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YELLOWING	DIN EN 15188	06 to 08
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STAIN RESISTANCE	EN 12721	04 to 05
THERMAL SURFACE RESISTANCE	EN 12722	04 to 05

FINISHES



GOFRATO



SUPER PRIME






The best way to prepare the wooden substrate for painting.

Primer Foil is the ideal solution when you need to prepare the substrate for high quality painting.

The product is a highly flexible melamine foil, available in various thicknesses (0.12 mm to 0.3 mm), used for both profile and flat surfaces. It can be applied to all types of substrates used in the furniture and doors industry.


A quick, economical and fast preparation for the final application of paint, eliminating all the hard preparation and long process to receive the last finish.

HIGHLIGHTS

-  EFFICIENCY IN THE INDUSTRIAL PROCESS
-  EXCELLENT ADHESION TO HOT MELT
-  PERFECT SUBSTRATE COVERAGE
-  CAN BE APPLIED TO FLAT SURFACES AND PROFILE COVERINGS
-  EXCELLENT ADHESION TO ALL KINDS OF PAINT
-  POSSIBILITY OF EXCLUSIVE AND CUSTOMIZED COLORS

LEARN MORE:



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PRIMER FOILS - PRESSING			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
BF 120	0,1335 mm ± 0,0105 mm	100 mm - 2.000 mm	500
BF 180	0,181 mm ± 0,014 mm		500
BB 200	0,2225 mm ± 0,0245 mm		500
BB 270	0,2425 mm ± 0,0195 mm		500
BB 310	0,2855 mm ± 0,0275 mm		500

PRIMER FOILS - WRAPPING + PRESSING			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
FP 120	0,123 mm ± 0,014 mm	100 mm - 2.000 mm	500
FP 180	0,1575 mm ± 0,0155 mm		500
FP 220	0,205 mm ± 0,023 mm		500
FP 280	0,223 mm ± 0,018 mm		500
FP 330	0,263 mm ± 0,025 mm		500

PRIMER FOILS - WRAPPING			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
FX 120	0,118 mm ± 0,009 mm	100 mm - 2.000 mm	500
FX 180	0,1605 mm ± 0,0125 mm		500
FX 220	0,205 mm ± 0,023 mm		500
FX 280	0,223 mm ± 0,018 mm		500
FX 330	0,263 mm ± 0,025 mm		500

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THE BEST SOLUTION FOR
ECONOMIC FURNITURE

FinishFoil

HIGH TECH
SURFACE
YOUR BEST
MATCH

www.cpitegus.com.br

FinishFoil

APPLICABLE TECHNICAL NORMS		
ATTRIBUTE	NORM	RESULT
FASTNESS TO LIGHT	DIN EN 15187	06 to 08
YELLOWING	DIN EN 15188	06 to 08
SCRATCH RESISTANCE	UNI EN 15186:2011, met.B	1 N - 2 N
ABRASION RESISTANCE	UNI EN 15185:2011	500 cycles
STAIN RESISTANCE	EN 12721	04 to 05
THERMAL SURFACE RESISTANCE	EN 12722	04 to 05

MELAMINE FOIL - FF LINE			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
FF 120	0,098mm ± 0,0068mm	16 mm - 1.000 mm	500

FINISHES



STANDARD







HIGH GLOSS

Economic solution to wrap all shapes of MDF profiles and frames

The Finish Foil line is the most economic covering solution in the market. It's based on a pre-impregnated paper, mainly used in the production of profiles for the low cost furniture industry. There is always a perfect match to the panel.

HIGHLIGHTS

-  PERFECT MATCH TO THE FURNITURE PANEL
-  WIDTH UP TO 1.000MM
-  EASY TO WRAP ALL TYPES OF PROFILES
-  SMALL MOQs STARTING WITH 1.000M²

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PERFECT BALANCE
FOR EACH SPECIFIC USE

BalanceFoil

HIGH TECH
SURFACE
YOUR BEST
MATCH

www.cpitegus.com.br

BalanceFoil

APPLICABLE TECHNICAL NORMS		
ATTRIBUTE	NORM	RESULT
FASTNESS TO LIGHT	DIN EN 15187	N A
YELLOWING	DIN EN 15188	N A
SCRATCH RESISTANCE	UNI EN 15186:2011, met.B	N A
ABRASION RESISTANCE	UNI EN 15185:2011	N A
STAIN RESISTANCE	EN 12721	N A
THERMAL SURFACE RESISTANCE	EN 12722	N A

MELAMINE FOIL - BF LINE			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
BF 120	0,123 mm ± 0,0144 mm	Woodgrains: 16 mm - 1.000 mm	500
BF 180	0,167 mm ± 0,0195 mm	Black / White: 16 mm - 2.000 mm	500

FINISHES



STANDARD








SUPER PRIMER

The Perfect Balance solution

This is a basic product which can be developed according to the customer's need, to reach an economical and efficient solution for the back side of the panel (Backer). It's a custom-made balanced foil for all types of panel coverings such as finish foil, wood veneer, CPL and HPL.

HIGHLIGHTS

-  100MM TO 2.000MM
-  PERFECT COLOR MATCH
-  POST IMPREGNATED FOIL, WITH MELAMINE RESISTANCE
-  THICKNESS : FROM 0,12MM TO 0,38MM
-  DIFFERENT LEVELS OF FLEXIBILITY, TO SUIT DIFERENTE PROCESSES

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PERFECT FINISH WITH
HAND MADE APPLICATION

Preglued Melamine Edge

HIGH TECH
SURFACE
**YOUR BEST
MATCH**

www.cpitegus.com.br

Preglued Melamine Edge

APPLICABLE TECHNICAL NORMS		
ATTRIBUTE	NORM	RESULT
FASTNESS TO LIGHT	DIN EN 15187	06 to 08
YELLOWING	DIN EN 15188	06 to 08
SCRATCH RESISTANCE	UNI EN 15186:2011, met.B	1 N - 2 N
ABRASION RESISTANCE	UNI EN 15185:2011	500 cycles
STAIN RESISTANCE	EN 12721	04 to 05
THERMAL SURFACE RESISTANCE	EN 12722	04 to 05

MELAMINE EDGES - PREGLUED MELAMINE EDGES			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
PG 220	0,275 mm ± 0,0193 mm	16 mm - 500 mm	SLITTED: 50 - 125 m JUMBO: 200 - 250 m
PG 280	0,305 mm ± 0,0214 mm		
PG 330	0,333 mm ± 0,0233 mm		

FINISHES



SUPERMATTE



STANDARD



HIGH GLOSS



TEXTURE







GOFRATO

For a perfect result with hand made application in your furniture

Pre-Glued edge banding is the perfect product for small furniture manufacturers, carpenters and end users, who are looking for an excellent solution for manual edges application without a sophisticated equipment.

By offering a large range of patterns in a unique collection with fidelity to the original designs and colors, this product is the perfect match for melamine boards and HPL panels.

HIGHLIGHTS

-  EXCELLENT GRIP FOR MANUAL APPLICATION
-  HIGH RESISTANCE TO IRON TEMPERATURE
-  EASY APPLICATION DUE TO HIGH FLEXIBILITY
-  PERFECT COLOR MATCH



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HIGH EXPERTISE IN THE
MOST DIFFICULT SOLUTIONS

Melamine Edge Banding

HIGH TECH
SURFACE
YOUR BEST
MATCH

www.cpitegus.com.br

STANDARD

Economic solution for large scale production.

This product is ideal for straight-edges application, with high-speed lines which require high performance.

- Ideal for straight-edges application or simple files
- Guaranteed performance in the top speed edge banding machines in the market
- 4 different thicknesses which fits all the substrate types

SOFT FORMING

Ideal edge banding for complex profiles

This unique line is able to mold to the most difficult edge profiles, thanks to the perfect combination between thermoset and thermoplastic resins.

- Excellent adhesion to hotmelt
- Excellent performance in bonding tests
- Optimal substrate coverage, low telegraph effect
- Flexibility to fit the most difficult profiles

T-SHAPE

Special product for doors with T-Edge profile

This is a special line designed for door manufacturers which need a T-edge banding application with high productivity and perfect final result.

- Excellent adhesion to hotmelt
- Excellent performance in bonding tests
- Optimal substrate coverage, low telegraph effect
- Maximum flexibility for doors with T-edge

CONTOUR

Curved parts also need nice edges

This line is designed to attend a special need on curved shapes in which cross direction flexibility is very important

- Excellent adhesion to hotmelt
- Excellent performance in bonding tests
- Optimal substrate coverage, low telegraph effect
- Cross direction flexibility for curved application
- Great performance in CNC machining centers

BLIND

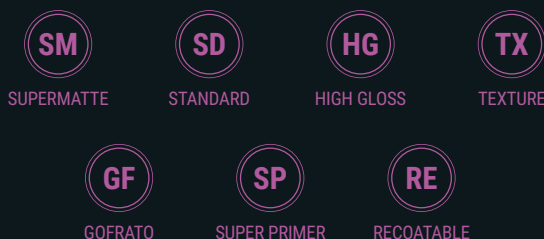
This is a super economic solution for edge coating at non-apparent parts of furniture or for previous preparation of edges before painting.

- Super economical solution
- Great performance in top speed machines
- Panel protection against moisture
- Excellent adhesion for painting
- Exclusive color match development

Melamine Edge Banding

APPLICABLE TECHNICAL NORMS		
ATRIBUTE	NORM	RESULT
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THERMAL SURFACE RESISTANCE	EN 12722	04 to 05

FINISHES



Our experience has allowed us to build a wide range of melamine edges for different technical needs according to the furniture and door industry.

40 years producing melamine edges with the right solution for the most different applications: straight edges, curves, complex profiles, falz edges, etc.

Melamine Edge Banding

MELAMINE EDGE BANDING - STANDARD			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
EC 220	0,225 mm ± 0,0158 mm	16 mm - 1.000 mm	500
PB 280	0,255 mm ± 0,0179 mm		500
PB 330	0,283 mm ± 0,0198 mm	WHITE BLACK: 16 mm - 2.000 mm	400
TB 400	0,345mm ± 0,0242mm		300

MELAMINE EDGE BANDING - SOFTFORMING			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
SF 280	0,255 mm ± 0,0179 mm	16 mm - 1.000 mm WHITE BLACK: 16 mm - 2.000 mm	500
SF 330	0,283 mm ± 0,0198 mm		400

MELAMINE EDGE BANDING - CONTOUR			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
CT 330	0,283 mm ± 0,0198 mm	16 mm - 1.000 mm WHITE BLACK: 16 mm - 2.000 mm	500
CT 400	0,345 mm ± 0,0242 mm		400

MELAMINE EDGE BANDING - T-SHAPE			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
TS 280	0,255 mm ± 0,0179 mm	16 mm - 1.000 mm WHITE BLACK: 16 mm - 2.000 mm	500
TS 330	0,283 mm ± 0,0198 mm		400

MELAMINE EDGE BANDING - BLIND			
PRODUCT	THICKNESS	WIDTH	ROLL LENGTH
BB 200	0,215 mm ± 0,0151 mm	16 mm - 2.000 mm	500
BB 270	0,245 mm ± 0,0172 mm		500
BB 310	0,273 mm ± 0,0191 mm		400
BB 370	0,335 mm ± 0,0235 mm		300

HIGHLIGHTS

- ECONOMIC SOLUTION FOR SCALED PRODUCTION OF FURNITURE AND DOORS
- PERFECT COLORMATCH WITH THE PANEL
- THE SAME EMBOSSED TEXTURE ACCORDING TO THE MELAMINE PANEL
- THE BEST SOLUTION FOR DIFFERENT SUBSTRATES AND EDGES
- HIGH SURFACE RESISTANCE

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